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Essential and toxic elements in clays for pharmaceutical and cosmetic use

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1 **Abstract**

2 Essential and toxic elements (Al, Si, P, S, K, Ca, Ti, Mn, Fe, Ni, Cu, Zn, As, Br, Rb, Sr, Ba, Cd,
3 Ce, Nd, Pb, U, Th and La) were determined by Energy Dispersive Polarised X-Rays
4 Fluorescence Spectrometry (EDPXRF) in 15 samples of clay materials for pharmaceutical and
5 cosmetic use. The investigated samples were grouped according to their mineralogical
6 composition determined by X-ray powder diffraction (XRPD). Samples made up of smectites
7 showed the lowest content of K, Zn, La, Ce, Nd, Pb, Ti and Th and the highest content of Sr, Br
8 and U. The sample containing smectite and kaolinite displayed the lowest content of Ca, Fe, Mn,
9 Cu, Ni, Sr and the highest amount of Al, Si, Ba, Zn, As, La, Ce, Pb and Th. Samples composed
10 of illite demonstrated minimal amounts of Br and the maximal content of K, Rb, Ti and Fe. In all
11 samples analyzed, Cd and Hg were below 2.0 mgkg⁻¹.

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16 **Keywords:** Clays, essential and toxic elements, EDPXRF, XRPD, cosmetic and pharmaceutical
17 formulations

20 **Introduction**

21

22 The use of clay material for cosmetic and medical purposes has recently increased, due to
23 the growing success of natural remedies (Carrettero, 2002). For cosmetic purposes, clays are
24 used for external applications such facial, hair and skin treatment and dental creams in spas and
25 in aesthetic medicine; clay minerals used in cosmetic formulations are kaolinite, smectites and
26 palygorskite whereas other phyllosilicates such as talc are recommended only in liquid
27 preparations (Mascolo et al., 1999). For medical purpose, clay minerals are used as active
28 principles or excipients; as active principles clays may be orally administered (gastrointestinal
29 protectors, osmotic oral laxatives, and antidiarrhoeics) or applied topically (dermatological
30 protectors); as excipients, clays are used as lubricants, delivery systems, inert bases,
31 emulsifiers. The use of clay minerals in pharmaceutical formulations was described previously
32 (Carrettero, 2002; Carrettero et al., 2006; Lopez-Galindo et al., 2007; Todorovic et al., 2002) and
33 collected in Pharmacopeias. Clay minerals used in pharmaceutical formulations consist of
34 smectites, palygorskite and kaolinite. A fundamental property that needs to be considered and
35 maintained for use of a material in pharmaceutical formulations is low or null toxicity. The
36 presence of some elements, even if in trace quantities, may pose a potential threat for the patient.
37 It is well known that clay minerals, due to their high specific area and ion exchange capability,
38 possess a high adsorptive capacity that results in accumulation of trace elements such as metals
39 (Silva et al., 2005). Trace element may be located in the structure of clay minerals or their
40 accompanying accessory phases, or adsorbed onto clay particles. In the latter case, mobilisation
41 and transference to leaching solutions is considerably easier (Lopez-Galindo et al., 2007).

42 Trace element contents in these clay minerals is variable. This is the case for both those
43 elements traditionally considered as toxic (As, Sb, Cd, Co, Cu, Pb, Ni, Zn, Hg, Ba etc.) and other
44 less toxic elements (Li, Rb, Cr, Mo, V, REE etc.). Contamination of the ecosystem with elements

45 such as As, Cd, Hg, Pb, Sb, which are ranked among hazardous substances of high priority by
46 the Agency for Toxic Substances and Disease Registry (ATSDR, 2005), is a serious problem,
47 threatening the habitat and the health of wild life and humans. These elements are natural
48 components of the Earth's crust and the biological systems, and their concentrations have
49 increased in the ecosystem during the last decades due to industrial and other anthropic activities.
50 The activities attributed to these elements arise from exposure to aerosol particles and
51 contaminated dust containing "heavy metals" that enter the atmosphere, are transported over
52 large distances and result in soil and vegetation contamination of industrialised as well as non-
53 industrialised areas (Wolkers et al., 1994).

54 Although Cr (III) is an essential element that helps the body requires for carbohydrate,
55 protein and fat metabolism, Cr VI species is carcinogenic for organisms (Shi et al., 1999;
56 Demirezen and Uruc, 2006).

57 Some elements such as As, Cd, Pb, Sn, Sb and Hg produce toxicity and need to be
58 considered as a high risk factor for public health in general. Cd exerts an adverse effect on
59 immune system, kidney, liver, lungs, reproductive organs, and bones (Ginsberg, 2012; Huang et
60 al., 2009). Pb intoxication produces damage to the nervous and immune systems and may also
61 result in dysfunction of the renal tubules, liver, and the cardiovascular system (Tsuchiva, 1986;
62 Garcia-Leston et al., 2012; Counter et al., 2009). Children are particularly at risk from Pb
63 ingestion, both before and after birth (Buchanan et al., 2011; Counter at al., 2009). Hg is a
64 neurotoxic poison that produces neurobehavioral effects, neuroendocrine and renal damage and
65 immuno toxicity (Chen et al., 2011; Ni et al., 2012; Sweet and Zelikoff, 2011). Arsenic is a
66 problematic element for humans producing carcinogenesis of liver, kidney, bladder and skin
67 (Tsai et al., 1998; Bernstam and Nriagu, 2000). It is well known that the speciation of As plays
68 an important role in determining As-induced toxicity to humans (Zavala et al., 2008). Sb and
69 many compounds containing this element are toxic. The effects of antimony poisoning resemble

70 intoxication; however, toxicity of Sb is far less severe than for As which may be related to
71 significant differences in uptake, metabolism and excretion. Since clays are used for treatment
72 of various diseases, it is necessary to avoid possible intoxications via ingestion and skin
73 absorption of elements present in the clays. Thus it is necessary to determine the concentration of
74 toxic or potential dangerous elements in such matrixes and to understand their mobility. The
75 potential toxic elements may be readily exchangeable during the development of therapy or they
76 may be strongly bound to the mineral structures (Summa and Tateo, 1999).

77 At present, few data are available on the chemical composition of clays, especially with
78 respect to trace elements. In this study, elemental composition of 15 clays used in health sciences
79 was carried out by Energy Dispersive Polarised X-Rays Fluorescence Spectrometry (EDPXRF)
80 following mineralogical characterization by X-ray powder diffraction (XRPD). EDPXRF is a
81 simultaneous, reliable, sensitive, quantitative multi elemental and non-destructive technique,
82 suitable for routine analysis due to minimal sample preparation. This technique was previously
83 used successfully for characterization of different complex matrices (Desideri et al., 2011, 2012).

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85

86 **Materials and methods**

87

88 **Sample pre-treatment**

89 Analysis were carried out on 15 clay samples for pharmaceutical and cosmetic use
90 purchased in local stores. Most of the clays were contained in 0.5 kg sacs. Approximately 0.5 kg
91 of sample was weighed individually, dried in an oven at 105 °C for 24 hours and dried samples
92 were weighed and homogenized.

93

94

95 X-ray diffraction

96 Clay minerals were identified by X-ray powder diffraction (XRPD) analyses using
97 a Philips X'Change PW 1830 diffractometer (Cu Ka radiation). Randomly oriented powders
98 were prepared by hand crushing bulk samples and side loaded into an aluminium holder for
99 analysis of unoriented powder (bulk composition). They were analyzed a 0.02° step, with a
100 counting time of 1 s/step from 2° to 60° 2θ. The analytical conditions were a 35 kV accelerating
101 potential and 30 mA filament current. Eleven peaks were indexed in the refinement, and quartz
102 served as an internal standard. Successively, the 2 μm clay fraction was extracted by crushing,
103 dispersion, and two-stage centrifuge. Oriented clay mounts were prepared and analyzed under
104 conditions of air drying, presence of ethylene glycole, and heated to 335°C, then to 550°C for
105 two hours. These were analyzed a 0.02° step, with a counting time of 1 s/step from 2° to 30° 2θ,
106 and examined in composite diffractograms.

107
108 Energy Dispersive Polarised X-Rays Fluorescence Spectrometry (EDPXRF)

109 Each sample was prepared by mixing it with Wachs-C 80004005 Mikropulver, a paraffin
110 wax that helps to reduce the sample to tablet though pressure.

111 The determinations were conducted with a Spectro-X-LAB2000 (SN DK 949196),
112 Energy Dispersive Polarised X-Rays Fluorescence Spectrometry (EDPXRF).

113 The quality of data was assured by calibrating the instrument with the following certified
114 reference materials (CRM): MURST-ISS-A1 Marine sediment, GBW07310 Stream sediment,
115 GBW08303 Farmland Soil, LGC6138 Soil, SRM 12-3-12 Sludge, STD 12-1-12 Fly ash, BCR
116 CRM 144R Sludge, CCRM LKSD1 Lake sediment, CCRM PACS-2 Marine sediment, NIST
117 SRM 2709 Agricultural soil, NIST SRM 2711 Montana soil, NIST SRM 1633b Fly ash. The
118 analytical precision, measured as relative standard deviation, for Pb, Cd, As, Zn, Cu, Ni, and Mn,
119 was routinely between 4 and 6%, but about 10% for Cr. The averaged analytical standard errors

120 observed with respect to the reported certified materials were below 10% for Cr, As and Cd, and
121 below 7% for Mn, Ni, Cu, Zn and Pb.

122

123 Statistical analyses

124 For each element, the concentrations for all clays, with the minimum and
125 maximum value, arithmetical mean, median and standard deviation are reported.

126 Data were also grouped according to mineralogical composition, and for each group the element
127 concentration, expressed as arithmetical mean, and relevant standard deviation is reported.

128 Statistical analysis using Student's *t*-test was carried out. The criterion for significance was set at
129 $P < 0.05$

130

131 **Results and discussion**

132 Mineralogical composition

133 According to the procedures proposed by various investigators (Brinley and Brown,
134 1980; Velde, 1995; Moore and Reynolds, 1997; Setti et al., 2004), the qualitative identification
135 of mineral species was based on the shape, position and intensity of specific reflections. The
136 results of mineralogical analyses on bulk composition and on the clay fraction of the studied
137 samples, as well as colour and pH, are presented in Table 1.

138 Concerning bulk composition, the non-clay fraction was always abundant and
139 predominantly represented by calcite, dolomite, quartz, feldspars and gypsum. Siliciclastic and
140 carbonate minerals such as quartz, feldspars and dolomite are common phases and present in
141 almost all samples, whereas gypsum was rare and detected in only two samples (1 and 2).

142 The clay fraction ($<2\mu\text{m}$) of the studied samples exhibited strong first-order reflexions,
143 often with asymmetrical shapes and a few associations of weak and broad diffraction bands or
144 shoulders. The behaviour of minerals reflections under natural conditions (air-dried, ethylene

145 glycolation and heating to 335°C and 550°C) identified a highly diverse set of clay minerals
146 represented by illite, smectites, kaolinite and chlorites. Based on type (and association) of clay
147 minerals, samples may be divided into five groups. Group 1 is the most represented (53% of the
148 total samples) and has a clay fraction formed by smectites+illite+chlorites. Group 2 samples
149 (20%) are composed by illite, whereas group 3 samples (16%) consist of smectites. Groups 4 and
150 5 correspond to isolated samples which have a clay fraction composed of
151 illite+chlorites+kaolinite and smectites+kaolinite, respectively.

152

153 Chemical composition

154 Clay minerals contain considerable amounts of Al, Si, Mg, K, Ca, Na and Fe and,
155 occasionally, less common elements such as Ti, Mn or Li and trace elements in varying amounts.

156 The elements taken into account in this study were: Al, Si, P, S, K, Ca, Ti, Mn, Fe,
157 Ni, Cu, Zn, As, Br, Rb, Sr, Ba, Cd, Ce, Nd, Pb, U, Th and La. The concentration, as arithmetical
158 mean, standard deviation, median, and minimum and maximum concentration in clay minerals is
159 shown in Tables 2 and 3. To calculate the arithmetical mean, for the concentrations below the
160 limit of detection (LOD) (6 samples for S, 3 for Br, 1 for Nd), the relevant median detection
161 level (MDL) was considered. All results were affected by an error of 10-25%.

162 The average values obtained in this study are in agreement with those reported for crustal
163 clay by Turekian and Wedephol (Turekian and Wedephol, 1961) although some samples showed
164 some elements to be higher than found in crustal clay (tables 2 and 3), which may due to possible
165 contamination during manufacturing and commercialization processes.

166 In tables 4 and 5 data were also grouped according to mineralogical composition (Groups
167 1 to 5), and for every group the arithmetical mean and relevant standard deviation were reported.
168 In the case of K content, a significant difference was noted between the samples containing illite
169 (higher content) and those containing smectites (lower content). The Fe content was higher in

170 samples 4,12 and 15 (illite-bearing Group 2), and lower in sample 9 (smectite + kaolinite-bearing
171 Group 5). Ca content was maximal in Group 1(smectite + illite + chlorite-bearing) whereas it
172 was minimal in Group 5 sample, and may be related to the amount of calcite (significant in
173 Group 1 but absent in Group 5); S content was maximal in sample 1 (Group 1) and this is
174 probably due to the presence of gypsum (table 1).

175 Samples 1 and 7 (smectites-bearing Group 3) displayed the lowest content of Zn, La, Ce,
176 Nd, Pb and Th and the highest quantity of Sr and Br. Sample 9 (smectite + kaolinite, Group 5)
177 presented the lowest content of Cu, Ni, Sr and the highest content of Ba, La, Ce, Pb and Th.
178 Samples 4, 12 and 15 (illite-bearing Group 2) showed minimal content of Br and maximam
179 levels of Rb. For the Ni, Pb and U content, a significant difference was observed between
180 samples containing illite (higher content of Ni and Pb, lower content of U) and those containing
181 smectites (higher content of U, lower content of Ni and Pb).

182 Table 6 shows the chemical limitations reported in the European Pharmacopeia of 2011
183 and US Pharmacopeia of 2009 (USP 32- NF27, 2009). Attention needs to be drawn to the
184 amount of heavy metals, Pb and As present.

185 According to the European Norm 1223/2009 (EC, 2009) As, Se, Cd Hg, Pb, Sb and Tl are
186 not permitted in cosmetic products.

187

188 **Conclusions**

189 For use of clays and clay minerals for pharmacological purposes, pharmaco the clay
190 minerals, pH, microbial limit, water content, quantity of acid soluble substances, presence of
191 impurities as trace elements. The presence of some elements, even in trace quantities, may pose a
192 potential threat for the patient. EDPXRF technique used in this investigation for analysis of
193 mineral samples proved to be a reliable tool to provide elemental composition. This
194 multielemental technique, in fact, provides a rapid way to determine quantitatively nearly all

195 elements from K to U. For some elements such as Cd, Hg, that have high LOD, preconcentration
196 techniques might be applied to reach a lower LOD. In any case, high contamination levels, if
197 present, would have been detected also with these measurements presented in this study.

198 Future research will address the study of mobility of non essential and essential
199 elements from healing clays into humans by analyzing separate fractions obtained by sequential
200 leaching. The effects of clay elements on human health need to take into account bio-availability
201 of the chemical elements rather than concentration.

202

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Table 1

Mineralogical composition (semiquantitative estimation, + = <30%, ++ = 30-60%,+++ = > 60%), color and pH (ND= Not Detectable)

| Sample (N) | Color | pH | Quartz | Calcite | Dolomite | Gypsum | Feldspars | | Clays |
|------------|-------|------|--------|---------|----------|--------|-----------|-----|----------------------------|
| 1 | Brown | ND | X | X | X | X | X | +++ | smectites |
| 2 | Green | 7.74 | X | X | X | (X) | X | ++ | Smectites+illite+chlorites |
| 3 | Brown | 8.16 | X | X | X | | X | ++ | illite+chlorites+kaolinite |
| 4 | Green | 8.27 | X | X | | | | +++ | illite |
| 5 | Green | 7.85 | X | X | X | | X | ++ | Smectites+illite+chlorites |
| 6 | Green | 8.30 | X | X | X | | X | ++ | Smectites+illite+chlorites |
| 7 | white | ND | X | X | (X) | | | +++ | smectites |
| 8 | Green | 7.84 | X | X | X | | X | ++ | Smectites+illite+chlorites |
| 9 | White | ND | X | | X | | X | +++ | Smectites+kaolinite |
| 10 | Green | 8.11 | X | X | X | | X | ++ | Smectites+illite+chlorites |
| 11 | Green | 8.36 | X | X | X | | X | ++ | Smectites+illite+chlorites |
| 12 | Green | 7.80 | X | X | | | | + | illite |
| 13 | Green | 8.50 | X | X | (X) | | X | ++ | Smectites+illite+chlorites |
| 14 | Green | 8.50 | X | X | (X) | | X | ++ | Smectites+illite+chlorites |
| 15 | Green | 7.70 | X | X | | | | + | illite |

Table 2

Concentration (% with the relevant error) of the major elements in clays and comparison with the values reported by Turekian and Wedephol (1961) for crustal clay

| SAMPLE | Al | Si | P | S | K | Ca | Ti | Mn | Fe |
|--------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 01 | 1.68 | 19.5 | 0.093 | 1.47 | 0.515 | 3.96 | 0.125 | 0.007 | 0.95 |
| 02 | 6.05 | 17.5 | 0.090 | 0.173 | 1.71 | 12.2 | 0.287 | 0.044 | 2.94 |
| 03 | 8.07 | 20.1 | 0.097 | < 0.003 | 1.85 | 4.86 | 0.367 | 0.123 | 3.83 |
| 04 | 10.2 | 22.1 | 0.120 | < 0.003 | 4.18 | 2.60 | 0.458 | 0.046 | 5.06 |
| 05 | 6.25 | 18.2 | 0.083 | 0.097 | 1.74 | 11.9 | 0.294 | 0.051 | 3.45 |
| 06 | 5.86 | 16.3 | 0.065 | 0.076 | 1.68 | 11.9 | 0.281 | 0.053 | 3.31 |
| 07 | 8.83 | 23.7 | 0.089 | 0.275 | 0.449 | 2.23 | 0.464 | 0.029 | 3.42 |
| 08 | 6.46 | 17.7 | 0.085 | < 0.003 | 1.72 | 11.7 | 0.304 | 0.057 | 3.23 |
| 09 | 12.3 | 26.2 | 0.109 | 0.060 | 0.825 | 0.48 | 0.372 | 0.016 | 0.95 |
| 10 | 6.64 | 19.5 | 0.075 | < 0.003 | 1.81 | 9.91 | 0.317 | 0.075 | 3.45 |
| 11 | 6.50 | 18.8 | 0.074 | 0.052 | 1.79 | 10.8 | 0.308 | 0.061 | 3.37 |
| 12 | 8.78 | 24.4 | 0.094 | 0.301 | 2.83 | 5.71 | 0.510 | 0.041 | 3.97 |
| 13 | 6.44 | 18.8 | 0.067 | < 0.003 | 1.79 | 9.54 | 0.314 | 0.086 | 3.55 |
| 14 | 6.38 | 18.9 | 0.066 | < 0.003 | 1.78 | 9.56 | 0.317 | 0.091 | 3.61 |
| 15 | 7.43 | 22.6 | 0.088 | 0.327 | 2.57 | 5.34 | 0.475 | 0.036 | 3.62 |
| Error % | 10 | 10 | 25 | 25 | 10 | 10 | 15 | 15 | 10 |
| min | 1.68 | 16.3 | 0.065 | <0.003 | 0.449 | 0.48 | 0.125 | 0.007 | 0.95 |
| max | 12.3 | 26.2 | 0.120 | 1.47 | 4.18 | 12.2 | 0.510 | 0.123 | 5.06 |
| mean | 7.19 | 20.3 | 0.086 | 0.190 | 1.82 | 7.50 | 0.346 | 0.054 | 3.25 |
| std dev | 2.36 | 2.86 | 0.016 | 0.371 | 0.918 | 4.06 | 0.099 | 0.030 | 1.04 |
| median | 6.50 | 19.5 | 0.088 | 0.060 | 1.78 | 9.54 | 0.317 | 0.051 | 3.45 |
| Crustal clay | 8.0 | 7.3 | 0.07 | 0.24 | 1.1 | 3.9 | 0.46 | 0.08 | 4.7 |

Table 3

Trace-element content (mgkg^{-1} , with the relevant error) in clays and comparison with the values reported by Turekian and Wedephol (1961) for crustal clay

| SAMPLE | Ni | Cu | Zn | As | Br | Rb | Sr | Ba | La | Ce | Nd | Pb | U | Th |
|--------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 01 | 10.3 | 12.8 | 30.7 | 2.4 | 13.9 | 36.7 | 3031 | 214.7 | 4.60 | 23.3 | <20.0 | 10.8 | 7.41 | 1.90 |
| 02 | 75.6 | 29.6 | 75.8 | 3.1 | 6.10 | 108 | 453.2 | 356.2 | 20.0 | 49.2 | 27.9 | 19.9 | 3.25 | 9.70 |
| 03 | 50.5 | 44.4 | 84.7 | 13.1 | 2.80 | 101 | 115.4 | 331.3 | 33.5 | 71.4 | 35.4 | 23.8 | 1.22 | 7.20 |
| 04 | 35.8 | 27.0 | 140.9 | 29.6 | <1.0 | 494 | 139.9 | 366.9 | 16.2 | 45.2 | 23.5 | 36.0 | 2.84 | 9.12 |
| 05 | 88.4 | 28.1 | 79.1 | 3.9 | 5.30 | 110 | 458.7 | 379.3 | 17.2 | 48.2 | 26.0 | 19.1 | 2.92 | 6.94 |
| 06 | 89.5 | 30.0 | 78.6 | 3.4 | 5.50 | 109 | 464.8 | 382.4 | 19.3 | 46.6 | 28.4 | 18.8 | 3.75 | 6.97 |
| 07 | 13.1 | 24.3 | 63.6 | 11.5 | 1.10 | 39.8 | 116.1 | 872.0 | 30.2 | 58.0 | 30.6 | 11.4 | 6.19 | 8.83 |
| 08 | 86.3 | 33.2 | 78.8 | 4.5 | 3.70 | 107 | 450.7 | 400.1 | 24.0 | 56.0 | 28.4 | 18.7 | 5.34 | 8.29 |
| 09 | 10.3 | 8.0 | 224.2 | 36.8 | 2.10 | 66.7 | 86.20 | 1589 | 48.9 | 78.6 | 33.0 | 65.4 | 3.37 | 13.4 |
| 10 | 128 | 37.6 | 83.6 | 3.2 | 2.80 | 114 | 453.3 | 481.0 | 21.2 | 53.4 | 37.9 | 20.0 | 2.55 | 8.17 |
| 11 | 105 | 31.1 | 79.6 | 3.9 | 4.40 | 112 | 453.8 | 436.2 | 18.9 | 52.4 | 27.3 | 19.4 | 2.98 | 7.32 |
| 12 | 38.9 | 25.7 | 86.2 | 10.0 | <1.0 | 139 | 291.3 | 451.4 | 33.1 | 76.1 | 30.3 | 23.5 | 4.73 | 9.71 |
| 13 | 155 | 32.8 | 82.1 | 5.8 | 1.90 | 111 | 452.2 | 497.7 | 23.8 | 56.2 | 32.7 | 18.5 | 2.31 | 8.02 |
| 14 | 170 | 35.9 | 83.8 | 5.3 | 1.90 | 112 | 457.5 | 539.8 | 26.6 | 57.3 | 33.4 | 19.0 | 2.49 | 8.37 |
| 15 | 31.4 | 22.5 | 75.8 | 9.4 | <1.0 | 128 | 250.0 | 461.8 | 34.7 | 76.5 | 36.9 | 20.8 | 3.78 | 7.68 |
| Error % | 15 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 15 | 15 | 15 | 10 | 15 | 15 |
| min | 10.3 | 8.0 | 30.7 | 2.4 | <1.0 | 36.7 | 86.20 | 214.7 | 4.60 | 23.3 | <20.0 | 10.8 | 1.22 | 1.90 |
| max | 170 | 44.4 | 224.2 | 36.8 | 13.9 | 494 | 3031 | 1589 | 48.9 | 78.6 | 37.9 | 65.4 | 7.41 | 13.4 |
| mean | 72.5 | 28.2 | 89.8 | 9.7 | 3.63 | 126 | 511.6 | 517.3 | 24.8 | 56.6 | 30.1 | 23.0 | 3.68 | 8.11 |
| st dev | 51.4 | 9.1 | 43.0 | 10.2 | 3.33 | 106 | 713.2 | 329.1 | 10.3 | 14.6 | 4.95 | 13.0 | 1.62 | 2.36 |
| median | 75.6 | 29.6 | 79.6 | 5.3 | 2.80 | 110 | 452.2 | 436.2 | 23.8 | 56.0 | 30.3 | 19.4 | 3.25 | 8.17 |
| Crustal clay | 68 | 45 | 95 | 13 | 4.0 | 140 | 300 | 580 | 92 | 59 | 5.6 | - | 3.7 | 12 |

Table 4

Mean concentration (%) and the relevant standard deviation of the major elements in clays for every group

| Group (sample number) | Al | Si | P | S | K | Ca | Ti | Mn | Fe |
|---|-----------|------------|------------|------------|------------|------------|-----------|-------------|-----------|
| Group 1 Smectite +Illite +Clorite (2,5,6,8,10,11,13,14) | 6.32±0.26 | 18.22±1.00 | 0.08±0.01 | 0.051±0.06 | 1.75±0.05 | 10.93±1.12 | 0.30±0.01 | 0.06±0.02 | 3.36±0.21 |
| Group 2 Illite (4,12,15) | 8.80±1.39 | 23.02±1.20 | 0.10±0.02 | 0.21±0.18 | 3.19±0.86 | 4.55±1.70 | 0.48±0.03 | 0.041±0.005 | 4.22±0.75 |
| Group 3 Smectite (1,7) | 5.26±5.05 | 21.60±3.03 | 0.09±0.003 | 0.870±0.84 | 0.48±0.047 | 3.09±1.22 | 0.29±0.24 | 0.018±0.016 | 2.18±1.74 |
| Group 4 Illite+Clorite+kaolinite (3) | 8.07 | 20.1 | 0.097 | <0.003 | 1.85 | 4.86 | 0.367 | 0.123 | 3.83 |
| Group 5 Smectite + kaolinite (9) | 12.30 | 26.21 | 0.109 | 0.060 | 0.83 | 0.48 | 0.372 | 0.016 | 0.95 |

Table 5Mean concentration (mgkg⁻¹) and the relevant standard deviation of trace elements in clays for every group

| Group, (sample number) | Ni | Cu | Zn | As | Br | Rb | Sr | Ba | La | Ce | Nd | Pb | U | Th |
|--|----------------|-----------------|-----------------|----------------|--------------|----------------|------------------|------------------|----------------|----------------|---------------|----------------|--------------|--------------|
| Group 1 Smectite +Illite +Clorite (2,5,6,8,10,11,13,14) ±Standard deviation | 112.1 34.94 | 32.29 3.25 | 80.18 2.77 | 4.14 0.99 | 3.95 1.64 | 110.3 2.39 | 455.53 4.59 | 434.09 65.82 | 21.38 3.16 | 52.41 4.03 | 30.25 4.03 | 19.18 0.55 | 3.20 0.98 | 7.97 0.91 |
| Group 2 Illite (4,12,15) ±Standard deviation | 35.37 3.77 | 25.067 2.316 | 100.97 34.97 | 16.33 11.49 | <1 | 253.7 208.2 | 227.07 78.26 | 426.70 52.05 | 28.00 10.25 | 65.93 17.96 | 30.23 6.70 | 26.77 8.11 | 3.78 0.95 | 8.83 1.04 |
| Group 3 Smectite (1,7) ±Standard deviation | 11.70 1.98 | 18.55 8.13 | 47.15 23.26 | 6.92 6.47 | 7.50 9.05 | 38.25 2.19 | 1573.5 2061.1 | 543.35 464.78 | 17.40 18.10 | 40.65 24.54 | 25.30 7.49 | 11.10 0.424 | 6.80 0.36 | 5.37 4.90 |
| Group 4 Illite+Clorite+caolinite (3) | 50.5 | 44.4 | 84.7 | 13.1 | 2.80 | 101 | 115.4 | 331.3 | 33.5 | 71.4 | 35.4 | 23.8 | 1.22 | 7.20 |
| Group 5 Smectite + caolinite (9) | 10.3 | 8.0 | 224.2 | 36.8 | 2.10 | 66.7 | 86.2 | 1589.0 | 48.9 | 78.6 | 33.0 | 65.4 | 3.37 | 13.42 |

Table 6

Chemical limitations (%) as indicated in European Pharmacopeia (2011) and US Pharmacopeia (USP 32- NF27, 2009)

| Chemical limitations | Kaolinite | | Talc | | Bentonite | | Sepiolite | | Palygorskite USP32 |
|----------------------|-------------------|-------|-------------------|---------|-------------------|----------|-------------------|--------|-----------------------|
| | EP7 th | USP32 | EP7 th | USP32 | EP7 th | USP32 | EP7 th | USP32 | |
| Al (%) | | | ≤2 | ≤2 | | | | | |
| Ca (%) | ≤0.025 | | ≤0.9 | ≤0.9 | | | | | |
| Fe (%) | | | ≤0.25 | ≤0.25 | | | | | |
| Mg (%) | | | 17-19.5 | 17-19.5 | | | | | |
| As (ppm) | | | | | | ≤5 | ≤4 | ≤8 | ≤2 |
| Pb (ppm) | | ≤10 | ≤10 | ≤10 | | ≤40 | | | ≤10 |
| Heavy metals (ppm) | ≤50 | | | | ≤50 | | ≤40 | ≤30 | |
| Chloride(%) | ≤0.025 | | | | | | ≤0.050 | ≤0.055 | |
| Sulfate (%) | ≤0.1 | | | | | | ≤0.5 | ≤0.5 | |
| pH | | | 7-9 | | | 9.5-10.5 | | | 7-9.5 |